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## [Benzene Hydrogenation Catalyst \(Aromatic\)](#)

### **Benzene Hydrogenation Catalyst (Aromatic)**

The HBC-10 platinum based benzene hydrogenation catalyst is used for hydrogenating benzene to generate cyclohexane. The aromatic hydrogenation catalyst is formed as a trilobe extrudate with the diameter of 1.5mm.

#### **Physical Properties**

Item	Index
Appearance	Trilobe extrudates
Specification (mm)	Φ1.5×5-15
Chemical Composition	Pt-promotor-Al <sub>2</sub> O <sub>3</sub>
Bulk Density (kg/L)	0.50-0.60
Surface Area (m <sup>2</sup> /g)	180-260
Crushing Strength (N/particle)	Min. 120

#### **Operation Conditions**

Process Conditions	Hydrogen Partial Pressure (MPa)	Temperature (°C)	Space Velocity (hr <sup>-1</sup> )	Hydrogen to Benzene Ratio (mol/mol)
	4.0	165	1.5	10
Raw Material	25% benzene, 75% cyclohexane			
Activity Level	The conversion rate of benzene ≥ 99%, the selectivity of cyclohexane ≥ 99%, the content of methyl cyclopentane less than 100ppm			

Packing: Shrink wrap the benzene hydrogenation catalyst in 200L steel drums lined with plastic bags, with 3 or 4 drums per pallet.

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